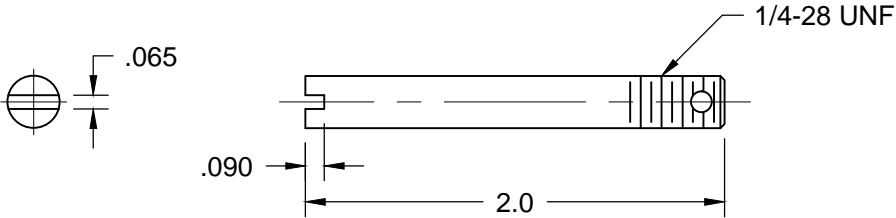


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
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**UNDER REVIEW**  
URF 19-1165 19.10.31 (VM)

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
			-1	4	BOLT	STEEL	1/4-28 UNF x 2 AIRCRAFT SPRUCE #AN4-20	
		B/O	-3	1	COIL TENSION SAFETY CLIP	STEEL	MCMaster-CARR #90174A113	
ASSY #								

RED BARN MACHINE	
TITLE SWASHPLATE SHIM BOLT	
DWG NO. RBT18551	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: METRIC REF.	
DECIMALS .XXX ± .005 .XXmm ± .1mm	
.XX ± .01 FRACTIONS ± 1/32	
.X ± .1 ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 2-17-11
SHEET 1 of 1	

DRAWN BY: CLOUGH
APPROVED <i>D Weil</i>
HEAT
TREAT
FINISH CAD PLATE YELLOW
SPEC QQ-P-416F, TYPE II, CLASS II
USED ON MODEL
BELL 206